

ARLON[®] Self-Fusing Silicone Tapes

ARLON[®] Self-Fusing silicone tapes are produced from specially formulated silicone rubber. They bond irreversibly to provide an insulative barrier that is resistant to moisture, oxygen, ozone, and corona over a wide temperature range -54°C up to +260°C (-65°F up to +500°F).

These products provide superior electrical insulation with a dielectric strength of 300 VPM minimum at 180°C (356°F).

| | U | Insupported | and Support | ed Self-Fusir | ng Tapes f <mark>or l</mark> | ndustrial Ap | plications | | | |
|------------------------|------------------|---------------|-------------|--------------------------|-----------------------------------|---------------|---------------|---------------|--------------|--|
| Property | Method | Unit | Method | A2020-R004-12 | A2040-R004-12 | A1010-R004-12 | A1020-R004-12 | A3020-R004-12 | A3020-R12-12 | |
| Profile | | | | Trian | Triangular | | Rectangular | | Rectangular | |
| Cross Section | | | | | | | | ••••• | ••••• | |
| Reinforcement | | | | None | | None | | Fiberglass | | |
| Thickness ¹ | ASTM D2148* | inch (mm) | SQA-TMS-012 | 0.020 (0.51) | 0.040 (1.02) | 0.010 (0.25) | 0.020 (0.51) | 0.020 (0.51) | 0.030 (0.76) | |
| Width ¹ | ASTM D2148* | inch (mm) | SQA-TMS-012 | 1.00 (25.4) | 1.00 (25.4) | 1.00 (25.4) | 1.00 (25.4) | 1.00 (25.4) | 3.00 (76.2) | |
| Color ² | | | | Red | Red | Red | Red | Red | Black | |
| Tensile Strength | ASTM D3759* | PSI (kPa) | SQA-TMS-009 | 1291 (8901) | 1308 (9018) | 1247 (8598) | 1401 (9660) | 3870 (26062) | 4153 (28633) | |
| Break Strength | | lbf/in (N/cm) | | | | | | 78 (136.6) | 90 (157.6) | |
| Elongation at Break | ASTM D3759* | % | SQA-TMS-009 | 515 | 536 | 559 | 534 | 30 | 40 | |
| Adhesion Strength | ASTM D2148* | lbf/in (N/cm) | SQA-TMS-015 | 2.9 (5.1) | 3.6 (6.3) | 2.4 (4.2) | 3.4 (6.0) | 7.4 (13.0) | 8.9 (15.6) | |
| Dielectric Strength | ASTM D149/D2148* | V/mil (kV/mm) | SQA-TMS-020 | 689 (271) | 504 (198) | 923 (363) | 816 (321) | 705 (278) | 761 (300) | |
| Water Absorption | FED-STD-601* | %w/w | SQA-TMS-016 | 1 | 0.6 | 0.8 | 0.5 | 1.8 | 3 | |
| Temperature Range | | | <u> </u> | | -54°C to +260°C (-65°F to +500°F) | | | | | |
| Volume Resistivity | | | ASTM D257 | | 10^13 ohm-cm min. | | | | | |
| Self Adhesion | | | ASTM D2240 | 2 p.p.i. min. (3.5 N/cm) | | | | | | |
| Hardness | | | ASTM D2240 | 50 Shore A | | | | | | |

1. Available in a variety of thicknesses and widths as illustrated on reverse. Consult your Sales Engineer or Customer Service for Availability.

2. Available colors include; red (red iron oxide), black, white, gray, blue, green, orange, yellow, vibrant red, and translucent. Custom colors available.

* Fiberglass reinforced tape tested as per Mil-1-22444C Specification.



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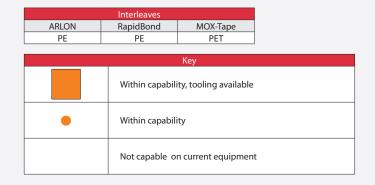
| SS | Unsupported Triangular | | | | | | | |
|-------------------|------------------------|-------|--|--|-------|---|-------|-------|
| Thickness (in) | 0.250 | 0.500 | | | 1.250 | | 1.750 | 2.000 |
| 0.010 | | | | | | | | |
| 0.015 | | | | | | | | |
| 0.020 | | | | | • | • | | |
| 0.022 | | | | | | | | |
| 0.030 | | | | | • | | | • |
| 0.040 | | | | | | | | • |
| 0.050 | | | | | | | | • |
| 0.060 | | | | | | | | |
| 0.070 | | | | | | | | |
| 0.080 | | | | | | | | |

| Т | аре Тур | e and V | | | | | | | | | |
|-------|---------|---------|---------|----------|--------|-------|-------|-------|----------|--------|------|
| | | Unsu | pportec | l Rectar | ngular | | | | Reinford | ed Rec | tang |
| 0.250 | 0.500 | 0.750 | 1.000 | 1.250 | 1.500 | 1.750 | 2.000 | 0.500 | 0.750 | 1.000 | 2.00 |
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Extruded Tape Capabilities

| RapidBond | MOX-Tape | | |
|-----------|----------|--|--|
| Grey | Red | | |
| | Black | | |
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